



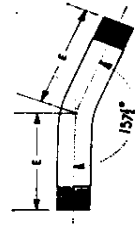
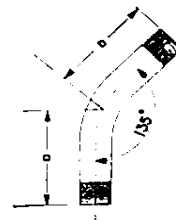
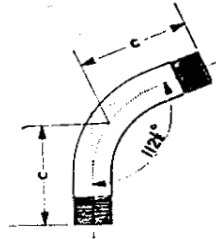
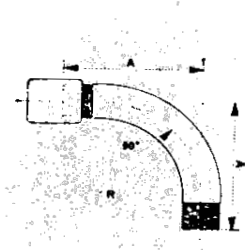
FITTINGS

Steel Pipe Fittings

To BS 1387 : 1967 (BSEN 10241:2000)

BENDS AND SPRINGS

Taper threads



Type 1

MANUFACTURED FROM
MEDIUM OR HEAVY TUBE

Size		Bends Type 1		Approximate radius		Springs					
		90°				112½°		135°		157½°	
		Approximate centre to face				Approximate centre to face					
		A		R		C		D		E	
mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches
6	1/8	51	2	32	1 1/4	48	1 7/8	44	1 3/4	44	1 3/4
8	1/4	64	2 1/2	41	1 5/8	60	2 3/8	57	2 1/4	54	2 1/8
10	3/8	73	2 7/8	48	1 7/8	67	2 5/8	64	2 1/2	60	2 3/8
15	1/2	86	3 3/8	57	2 1/4	79	3 1/8	76	3	73	2 7/8
20	3/4	102	4	73	2 7/8	92	3 5/8	89	3 1/2	86	3 3/8
25	1	121	4 3/4	89	3 1/2	108	4 1/4	105	4 1/8	102	4
32	1 1/4	146	5 3/4	108	4 1/4	133	5 1/4	127	5	124	4 7/8
40	1 1/2	165	6 1/2	127	5	149	5 7/8	143	5 5/8	140	5 1/2
50	2	203	8	159	6 1/4	181	7 1/8	175	6 7/8	168	6 5/8
65	2 1/2	248	9 3/4	197	7 3/4	222	8 3/4	213	8 3/8	206	8 1/8
80	3	292	11 1/2	232	9 1/8	260	10 1/4	248	9 3/4	241	9 1/2
100	4	381	15	308	12 1/8	340	13 3/8	324	12 3/4	318	12 1/2
125	5	540	21 1/4	457	18	476	18 3/4	457	18	444	17 1/2
150	6	622	24 1/2	534	21	572	22 1/2	540	21 1/4	527	20 3/4

BENDS - Type 1. These are socketed as illustrated.

SPRINGS - These are supplied without sockets unless otherwise ordered. The angle should be stated in enquiries and orders. Springs can be made to any angle required.